



MANUFACTURER OF PIPE, TUBE & FITTINGS

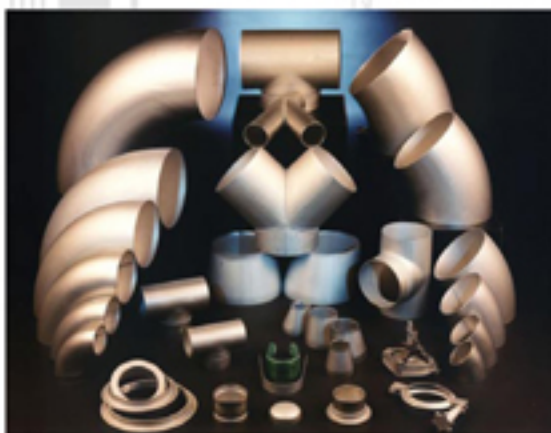
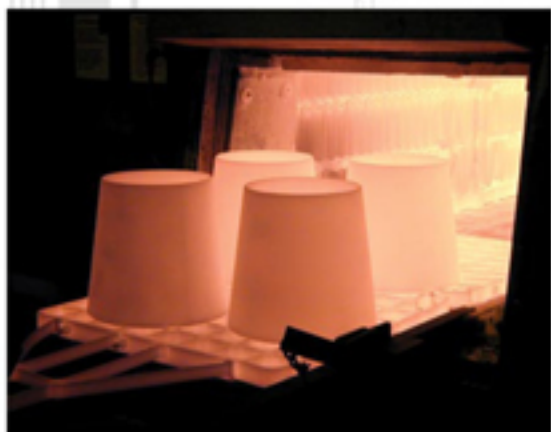
*Other fabricators purchase their materials,
we manufacture ours!*

Go directly to the source...

Stock grades 304L and 316L

Thickness range 14 gauge through 1/2 inch

Conform to ASTM and ASME specifications



FELKER FABRICATION
A DIVISION OF FELKER BROTHERS CORPORATION



22 North Chestnut Avenue
Marshfield, WI 54449
Phone: 715-384-3121
Toll Free: 1-800-826-2304
Fax: 715-387-3950



DUNAGE & LABELING

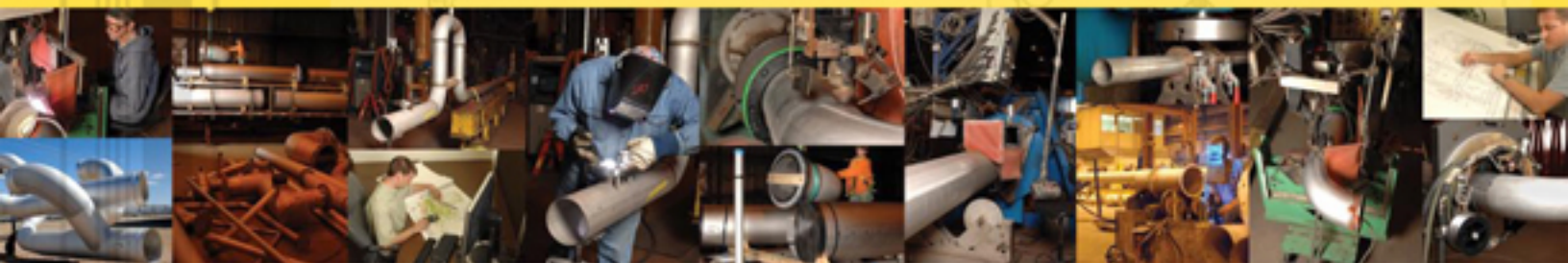
Shipped in tiers for easy off loading



Permanent adhesive, bar coded, labels allow for easy identification

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DRAWINGS

Spool drawings included with all projects

Isometric drawings available

3D pipe layout capabilities

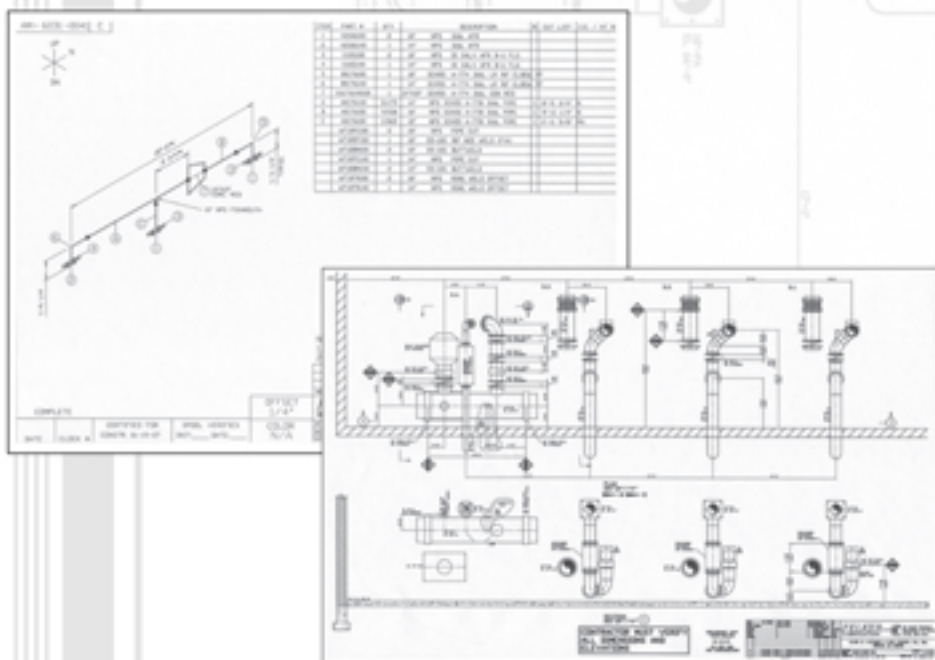


Software:
Auto CAD

Auto CAD Mechanical

Coade CadWorx

Isogen



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EXTRUDED OUTLETS

Extruded outlets eliminate costly stub-in welds, as well as the multiple butt welds associated with tees.

- Extrude in pipe runs up to 24 inches in diameter
- 1 1/2 through 10 inch diameter extrusions
- Through 8 gauge (.172") wall thickness



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WELDING PROCESS SPECIFICATION SHEET

Welding Process: _____

Welding Position: _____

Welding Electrode: _____

Welding Wire: _____

Welding Shielding Gas: _____

Welding Current: _____

Welding Voltage: _____

Welding Speed: _____

Welding Distance: _____

Welding Angle: _____

Welding Preheat: _____

Welding Postheat: _____

Welding Interpass Temp: _____

Welding Backing Gas: _____

Welding Backing Gas Flow Rate: _____

Welding Backing Gas Inlet Pressure: _____

Welding Backing Gas Outlet Pressure: _____

Welding Backing Gas Inlet Temperature: _____

Welding Backing Gas Outlet Temperature: _____

Welding Backing Gas Inlet Humidity: _____

Welding Backing Gas Outlet Humidity: _____

Welding Backing Gas Inlet Particulate Matter: _____

Welding Backing Gas Outlet Particulate Matter: _____

Welding Backing Gas Inlet pH: _____

Welding Backing Gas Outlet pH: _____

Welding Backing Gas Inlet Conductivity: _____

Welding Backing Gas Outlet Conductivity: _____

Welding Backing Gas Inlet Total Dissolved Solids: _____

Welding Backing Gas Outlet Total Dissolved Solids: _____

Welding Backing Gas Inlet Chloride Ion Concentration: _____

Welding Backing Gas Outlet Chloride Ion Concentration: _____

Welding Backing Gas Inlet Sulfate Ion Concentration: _____

Welding Backing Gas Outlet Sulfate Ion Concentration: _____

Welding Backing Gas Inlet Nitrate Ion Concentration: _____

Welding Backing Gas Outlet Nitrate Ion Concentration: _____

Welding Backing Gas Inlet Ammonium Ion Concentration: _____

Welding Backing Gas Outlet Ammonium Ion Concentration: _____

Welding Backing Gas Inlet Calcium Ion Concentration: _____

Welding Backing Gas Outlet Calcium Ion Concentration: _____

Welding Backing Gas Inlet Magnesium Ion Concentration: _____

Welding Backing Gas Outlet Magnesium Ion Concentration: _____

Welding Backing Gas Inlet Sodium Ion Concentration: _____

Welding Backing Gas Outlet Sodium Ion Concentration: _____

Welding Backing Gas Inlet Potassium Ion Concentration: _____

Welding Backing Gas Outlet Potassium Ion Concentration: _____

Welding Backing Gas Inlet Iron Ion Concentration: _____

Welding Backing Gas Outlet Iron Ion Concentration: _____

Welding Backing Gas Inlet Copper Ion Concentration: _____

Welding Backing Gas Outlet Copper Ion Concentration: _____

Welding Backing Gas Inlet Zinc Ion Concentration: _____

Welding Backing Gas Outlet Zinc Ion Concentration: _____

Welding Backing Gas Inlet Nickel Ion Concentration: _____

Welding Backing Gas Outlet Nickel Ion Concentration: _____

Welding Backing Gas Inlet Cobalt Ion Concentration: _____

Welding Backing Gas Outlet Cobalt Ion Concentration: _____

Welding Backing Gas Inlet Manganese Ion Concentration: _____

Welding Backing Gas Outlet Manganese Ion Concentration: _____

Welding Backing Gas Inlet Silicon Ion Concentration: _____

Welding Backing Gas Outlet Silicon Ion Concentration: _____

Welding Backing Gas Inlet Phosphorus Ion Concentration: _____

Welding Backing Gas Outlet Phosphorus Ion Concentration: _____

Welding Backing Gas Inlet Arsenic Ion Concentration: _____

Welding Backing Gas Outlet Arsenic Ion Concentration: _____

Welding Backing Gas Inlet Selenium Ion Concentration: _____

Welding Backing Gas Outlet Selenium Ion Concentration: _____

Welding Backing Gas Inlet Tellurium Ion Concentration: _____

Welding Backing Gas Outlet Tellurium Ion Concentration: _____

Welding Backing Gas Inlet Bismuth Ion Concentration: _____

Welding Backing Gas Outlet Bismuth Ion Concentration: _____

Welding Backing Gas Inlet Lead Ion Concentration: _____

Welding Backing Gas Outlet Lead Ion Concentration: _____

Welding Backing Gas Inlet Cadmium Ion Concentration: _____

Welding Backing Gas Outlet Cadmium Ion Concentration: _____

Welding Backing Gas Inlet Mercury Ion Concentration: _____

Welding Backing Gas Outlet Mercury Ion Concentration: _____

Welding Backing Gas Inlet Silver Ion Concentration: _____

Welding Backing Gas Outlet Silver Ion Concentration: _____

Welding Backing Gas Inlet Gold Ion Concentration: _____

Welding Backing Gas Outlet Gold Ion Concentration: _____

Welding Backing Gas Inlet Platinum Ion Concentration: _____

Welding Backing Gas Outlet Platinum Ion Concentration: _____

Welding Backing Gas Inlet Palladium Ion Concentration: _____

Welding Backing Gas Outlet Palladium Ion Concentration: _____

Welding Backing Gas Inlet Iridium Ion Concentration: _____

Welding Backing Gas Outlet Iridium Ion Concentration: _____

Welding Backing Gas Inlet Rhodium Ion Concentration: _____

Welding Backing Gas Outlet Rhodium Ion Concentration: _____

Welding Backing Gas Inlet Rhenium Ion Concentration: _____

Welding Backing Gas Outlet Rhenium Ion Concentration: _____

Welding Backing Gas Inlet Osmium Ion Concentration: _____

Welding Backing Gas Outlet Osmium Ion Concentration: _____

Welding Backing Gas Inlet Ruthenium Ion Concentration: _____

Welding Backing Gas Outlet Ruthenium Ion Concentration: _____

Welding Backing Gas Inlet Barium Ion Concentration: _____

Welding Backing Gas Outlet Barium Ion Concentration: _____

Welding Backing Gas Inlet Strontium Ion Concentration: _____

Welding Backing Gas Outlet Strontium Ion Concentration: _____

Welding Backing Gas Inlet Calcium Ion Concentration: _____

Welding Backing Gas Outlet Calcium Ion Concentration: _____

Welding Backing Gas Inlet Magnesium Ion Concentration: _____

Welding Backing Gas Outlet Magnesium Ion Concentration: _____

Welding Backing Gas Inlet Beryllium Ion Concentration: _____

Welding Backing Gas Outlet Beryllium Ion Concentration: _____

Welding Backing Gas Inlet Radium Ion Concentration: _____

Welding Backing Gas Outlet Radium Ion Concentration: _____

Welding Backing Gas Inlet Actinium Ion Concentration: _____

Welding Backing Gas Outlet Actinium Ion Concentration: _____

Welding Backing Gas Inlet Thorium Ion Concentration: _____

Welding Backing Gas Outlet Thorium Ion Concentration: _____

Welding Backing Gas Inlet Protactinium Ion Concentration: _____

Welding Backing Gas Outlet Protactinium Ion Concentration: _____

Welding Backing Gas Inlet Uranium Ion Concentration: _____

Welding Backing Gas Outlet Uranium Ion Concentration: _____

Welding Backing Gas Inlet Neptunium Ion Concentration: _____

Welding Backing Gas Outlet Neptunium Ion Concentration: _____

Welding Backing Gas Inlet Plutonium Ion Concentration: _____

Welding Backing Gas Outlet Plutonium Ion Concentration: _____

Welding Backing Gas Inlet Americium Ion Concentration: _____

Welding Backing Gas Outlet Americium Ion Concentration: _____

Welding Backing Gas Inlet Curium Ion Concentration: _____

Welding Backing Gas Outlet Curium Ion Concentration: _____

Welding Backing Gas Inlet Berkelium Ion Concentration: _____

Welding Backing Gas Outlet Berkelium Ion Concentration: _____

Welding Backing Gas Inlet Californium Ion Concentration: _____

Welding Backing Gas Outlet Californium Ion Concentration: _____

Welding Backing Gas Inlet Einsteinium Ion Concentration: _____

Welding Backing Gas Outlet Einsteinium Ion Concentration: _____

Welding Backing Gas Inlet Fermium Ion Concentration: _____

Welding Backing Gas Outlet Fermium Ion Concentration: _____

Welding Backing Gas Inlet Mendelevium Ion Concentration: _____

Welding Backing Gas Outlet Mendelevium Ion Concentration: _____

Welding Backing Gas Inlet Nobelium Ion Concentration: _____

Welding Backing Gas Outlet Nobelium Ion Concentration: _____

Welding Backing Gas Inlet Lawrencium Ion Concentration: _____

Welding Backing Gas Outlet Lawrencium Ion Concentration: _____

Welding Backing Gas Inlet Rutherfordium Ion Concentration: _____

Welding Backing Gas Outlet Rutherfordium Ion Concentration: _____

Welding Backing Gas Inlet Dubnium Ion Concentration: _____

Welding Backing Gas Outlet Dubnium Ion Concentration: _____

Welding Backing Gas Inlet Seaborgium Ion Concentration: _____

Welding Backing Gas Outlet Seaborgium Ion Concentration: _____

Welding Backing Gas Inlet Bohrium Ion Concentration: _____

Welding Backing Gas Outlet Bohrium Ion Concentration: _____

Welding Backing Gas Inlet Hassium Ion Concentration: _____

Welding Backing Gas Outlet Hassium Ion Concentration: _____

Welding Backing Gas Inlet Meitnerium Ion Concentration: _____

Welding Backing Gas Outlet Meitnerium Ion Concentration: _____

Welding Backing Gas Inlet Darmstadtium Ion Concentration: _____

Welding Backing Gas Outlet Darmstadtium Ion Concentration: _____

Welding Backing Gas Inlet Roentgenium Ion Concentration: _____

Welding Backing Gas Outlet Roentgenium Ion Concentration: _____

Welding Backing Gas Inlet Copernicium Ion Concentration: _____

Welding Backing Gas Outlet Copernicium Ion Concentration: _____

Welding Backing Gas Inlet Tennessine Ion Concentration: _____

Welding Backing Gas Outlet Tennessine Ion Concentration: _____

Welding Backing Gas Inlet Oganesson Ion Concentration: _____

Welding Backing Gas Outlet Oganesson Ion Concentration: _____

WELDING

Typically three out of four butt welds are completed by machine. Automated welding saves time, money, and produces consistent quality.

Weld Processes:

- Orbital
- Plasma arc
- Gas metal arc
- Submerged arc
- Gas tungsten arc

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